



PROTEC SERIES 3960

ProTec Series 3960 is the solution for heavy-duty or power sport applications exposed to high levels of abrasion, acting as an extremely durable barrier to protect decals and graphics while maintaining excellent clarity. ProTec Series 3960 is a flexible, high performance, 305 microns overlamine on a clear synthetic liner with a quick “wet-out” adhesive system keeping ultimate gloss retention and pristine image quality. With efficiency top of mind, ProTec Series 3960 is designed to be laminated cold, without heat.

Unique Features:

- Excellent Clarity and Gloss Retention
- Designed to be Laminated Cold, without Heat
- Quick “Wet-Out” Adhesive System

Performance & Physical Data

Finish:	Gloss
Durability (Unprinted):	2 Years
Roll Widths:	1.37m
Roll Lengths:	9.14 m 22.86 m
Adhesive:	High Tack, Permanent (Clear)
Release Liner:	Clear Synthetic
Compatible Media:	DPF 8000™ Ultra Tack DPF 8200 High Tack





► ProTec Series 3960

Heavy Duty Overlamine

ProTec Series 3960 overlamine is a 305 microns film with a clear, permanent pressure-sensitive adhesive. The heavy gauge product is designed to protect decals and graphics while maintaining high clarity. ProTec Series 3960 is rated for an outdoor durability up to 2 years.

APPLICATIONS & FEATURES

- Protective overlamine for racing, dirt bikes, and other recreational vehicles
- Ideal for applications needing exceptional durability and abrasion resistance
- Use in conjunction with Arlon's DPF 8000™ Ultra Tack or DPF 8200 High Tack film
- Designed to be laminated cold without any heat
- Excellent clarity and gloss retention
- Minimize silvering and enhance image quality with fast wet-out adhesive system

PERFORMANCE & PHYSICAL DATA

PROPERTY	TEST METHODS	TYPICAL VALUE
SURFACE FINISH	Gloss Meter 60° Reflection	70 to 90 Gloss Units
THICKNESS	Micrometer, Federal Bench Type	305 microns
TENSILE STRENGTH	Tensile Tester with 51 mm jaw separation; crosshead speed of 5.1 mm/s, web direction	≥ 8.16 kg/cm
ELONGATION	Instron Tensile Tester as above	≥ 270%
SHELF LIFE (IN BOX)	Ideal Storage Temperature 21°C and 50% relative humidity	1 year from factory shipment
APPLICATION TEMPERATURE RANGE	On clean, dry substrate	10°C to 26°C
SERVICE TEMPERATURE RANGE	Film applied to etched aluminum panels 24 hours prior to testing	-40°C to 80°C
DIMENSIONAL STABILITY	70°C, 48 hours, on aluminum panel	0.51 mm
PEEL ADHESION	PSTC-1, 15 min. 21°C	≥ 0.40 kg/cm
LINER RELEASE	TLMI Release at 90°, 760 cm/min	11.8 g/cm
HUMIDITY RESISTANCE	Film applied to etched aluminum panels 24 hours prior to testing. 100% relative humidity, 38°C for 500 hours.	No Appreciable Effect
GASOLINE RESISTANCE	Film applied to etched aluminum panels 24 hours prior to testing. Immersed 30 minutes at 21°C, stabilized for 24 hours before inspection.	No Appreciable Effect


Standard Terms & Conditions Apply





TERMS & CONDITIONS

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USA:  200 Boysenberry Lane, Placentia, CA 92870, USA
EUROPE:  North Sea Building, Gevers Deynootweg 93, 4th Floor, 2586BK Den Haag, The Netherlands

 +1 714 985 6300  800 329 2756
 +31 70 354 4311  +31 70 355 7721

arlon.com