TECHNICAL DATA SHEET

RITRAMA

ISSUE: 2 DATE: 18/05/2023

Ri-Screen PET Perm

PRODUCT
DESCRIPTION /
BENEFITS

Ri-Screen PET Perm series is a self-adhesive film, especially designed for Screen printing for luxury labelling on flat surfaces.

The top coated PET film has an external colour stability up to 2 years, specially developed for conventional (solvent-based) and UV curable screen-printing inks.

Ri-Screen PET Perm series is available in permanent water based acrylic adhesive, to provide a good adhesion on a wide range of substrates.

The 140 g/m² PE coated kraft paper ensures a good flatness and a good printing result. All products are REACH & RoHS compliant.

TYPICAL USE

- Luxury labels for household or industrial appliances, audio and video equipment, calculators, tovs.
- Luxury labels for perfumery and jewellery.

CONSTRUCTION

- Face film: 23 µm top coated PET film
 50 µm top coated PET film
- Adhesive: permanent clear water-based acrylic
- Release liner: PE coated kraft paper 140 g/m²

Products:

23 μm PET Bright Silver: Code 00602 - Ri-Screen PET23 Gloss Silver TC Perm PE
 23 μm PET Dull Silver: 00640 - Ri-Screen PET23 Matt Silver TC Perm PE
 23 μm PET Clear Gloss: 00654 - Ri-Screen PET23 Clear Gloss TC Perm PE
 50 μm PET Bright Silver: 00620 - Ri-Screen PET50 Gloss Silver TC Perm PE

CONVERTING METHOD

Screen printing with solvent-based and UV-curable inks.

APPLICATION METHOD / INSTRUCTIONS FOR USE

Suitable for dry and wet application method on clean and degreased substrates. Application temperature above 10°C.

EXPECTED DURABILITY

The expected vertical outdoor durability in Central Europe (zone 1) is 2 years.

This information is based on real file experience and artificial aging according to ISO 4892-2.

Note: Exposure to severe temperature and ultra-violet light will cause a quicker

deterioration. This applies also to polluted area, high altitude, horizontal applications, and

south-facing exposure in north hemisphere.

SHELF LIFE

Shelf life is 2 years, when stored at 23 °C and 50 % relative humidity conditions.

Higher temperatures and/or humidity levels will reduce product shelf life.

NB: Printing results start to deteriorate after 12 months storage.



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PHYSICO-CHEMICAL PROPERTIES / TYPICAL VALUES

| Face thickness, without adhesive with adhesive | 23 µm 43 µm | ISO 534-80 |
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| Face thickness, without adhesive | 50 μm | ISO 534-80 |
| with adhesive | 70 µm | |
| Tensile strength (machine direction) | > 40 N/cm | ISO 527 |
| Elongation at break (machine direction) | >70% | ISO 527 |
| Dimensional stability (1 week @70 °C on glass) | < 0,2 % | FTM 14 |
| Permanent adhesive - adhesion on glass (20 minutes) | 10 N/25mm | FTM1 |
| - adhesion on glass (24 hours) | 13 N/25mm | |
| - adhesion on glass (1 week) | 15 N/25mm | |
| Minimum application temperature | +10 °C | |
| Service temperature | From -40 °C to +90 °C | |
| PE coated kraft paper | 140 g/m ² | ISO 536 |
| - adhesion on glass (1 week) Minimum application temperature Service temperature | 15 N/25mm +10 °C From -40 °C to +90 °C | ISO 536 |

QUALITY CERTIFICATION



DISCLAIMER

Information on physico-chemical characteristics and values in this document are based upon tests we believe to be reliable and do not constitute a warranty. They are intended only as a source of information and are given without guarantee and do not constitute a warranty. Purchasers should independently determine, prior to use, the suitability of this material to their specific use. All technical data are subject to change. All Fedrigoni products are sold subject to terms and conditions of sale. For more information, contact your Fedrigoni sales representative. In case of any ambiguities or differences between the English and foreign versions of this document, the English version shall be prevailing and leading.

